

SOUTH PRODUCTION NOTES

**February 3, 2014
Afternoon Shift**

**BASF EMPLOYEES
72 Last Recordable
217 Last Lost Time**

CRT's: When we run #5 we will need to fill out the #5 bag house check sheet.
Bldg 31 is now regulated due to the running of the Si-1624 material

#1 MED Si-1624: Continue running. End seals must be greased every shift. (manually)

Day shift: Continue

Afternoon Shift:

Midnight shift:

#1 RC / Si-1624: Continue calcining. Bring bags which had liners fallen in to second floor. Need to determine when the bags will be re-fed.

Day shift: Continue, make sure rate matches MOD

Afternoon Shift:

Midnight shift:

Exhaust to F-1

#2 MED line/ Cu-1230: Continue running. Batch 57 should be last one.

Day Shift: Continue, stop at batch 57

Afternoon Shift:

Midnight shift:

#2 RC/ Cu-1230: Continue. MAKE SURE THE LABELS ARE ON STRAIGHT AND THE DRUMS AND PALLETS ARE CLEAN. Many drums are needing to be relabeled. Keep feed rate at 400 lbs per hour. The replacement gear box is ordered with a month lead time. Original prognosis was a gear box leak possibly due to overfilling. We will run and monitor until the replacement gear box comes in.

Day shift: Continue with drums up to lot 41 drum 92, then switch to bags (lot 42, bag 1)

Afternoon Shift:

Midnight Shift:

Exhausting to CTO

#3 MED line / D-1798 NAQ: Continue on. Be sure to grease the end seals once a shift to prevent leakage from the end seals. Replace inserts every 4 batches.

Day shift: Continue

Afternoon Shift:

Midnight Shift:

#3 RC/ D-1798 NAQ: Continue.

Day shift: Continue as feed available

Afternoon Shift:

Midnight shift:

Exhausting to CTO

Old Pfaudler – D 1795 done: Pfaudler and hopper rinsed.

Day Shift:

Afternoon Shift: Hold

Midnight shift: Hold

Tank 7 / AMT for D-1795 NAQ: Need to have totes in order to drain tank.

Day shift: Totes are now available. We now can empty tank and allow IMC to inspect and repair level gauge. To be scheduled...

Afternoon Shift:

Midnight shift:

New Pfaudler / Ni-2458 (2nd dip) : Will need to know when we can use Lot 56, as bags 1-8 are in lab. NOTE: operator had to refill hydraulic reservoir on pfaudler (ran empty). Please check this periodically for tank level, leaks, etc...

Day shift: Check with Rob or lab of status of lot 56 bags.

Afternoon Shift:

Midnight shift:

Tank 6 / Ni Solution: WATCH TEMPS ON TANK!!!

Day shift: Hold until lot 56 OK to use

Afternoon Shift:

Midnight Shift:

National Dryer / Ni 2458 (2nd dip) : Keep temperature close to 80 degrees. **Green** labels for 2nd dip material.

Day shift: Feed as material available

Afternoon shift:

Midnight shift:

#4 RC / Ni 2458 (2nd dip next): Continue feeding, Trimer OK on Sunday. Lot 56 bag 11, along with bags 9 and 10, on HOLD (Bill Grodecki will need to inspect and resample to verify what to do with these).

Day shift: Continue

Afternoon Shift:

Midnight shift:

Exhaust to Trimer

PK Blender / 1520: Blender, tank and lines ready for 1520

Day shift: Waiting on solution tank

Afternoon Shift:

Midnight shift:

#5 RC / OxyVinyl Catoxid: New HEPAs are here, new filter was installed. Continue alternating batches (1 batch above 7083, one batch below 7083). Work in 1 bag a day of the year old batches. Fill out the #5 dust collector bag house sheet while running the chrome.

Day shift: Continued, will inspect HEPA on afternoon

Afternoon Shift:

Midnight shift:

Exhaust to 5DC

Tower 3 / Cu-1986: Unloaded and being reloaded with Cu 1230 day/afternoon shift

Monday

Day shift: Cu 1986 unloaded, Cu 1230 being reloaded

Afternoon shift:

Midnight Shift:

Tower 6 / Cu-1986: Loaded and running with Cu 1986

Day shift: Continue

Afternoon shift:

Midnight Shift:

Harrop Kiln - Al-3921 T 3/16”: Down... saggars have been removed, screener parts at TK#2

Day shift: Down

Afternoon Shift: Down

Midnight Shift: Down.

HC-11 Tanks – 1520: Start cleaning/preparing for 1520 next week

Day shift: All tanks ready, pump at 6 tank only one that needs attention Work notification in, need electrician to assist.

Afternoon shift:

Midnight shift:

North Screener / Cu 1230: Screener switched to Cu 1230

Day shift: Ready for Cu-1230

Afternoon Shift:

Midnight shift:

South Screener / Cu 1986: Continue on days.

Day shift: Continue

Afternoon Shift:

Midnight shift:

#6 - RC / D-0756: Down

Day Shift: Down

Afternoon shift:

Midnight shift: Down.

Exhaust to Sly Scrubber

Tunnel Kiln #2 / V-2045 is next: Start changing over the saggars on TK 2 to the vanadium saggars after we complete Tk4 job.

Day shift: Sagger change-over complete, general cleaning around all kilns/washrooms/office

Afternoon Shift: Down.

Midnight shift: Down. Waiting for material.

Tunnel Kiln #4 / Cu-0540 done: HOLD

Day shift: No activity

Afternoon Shift: Down.

Midnight shift: Down.

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

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